

# TECHNICAL DATA SHEET

## EPDM SEAM TAPE

EPDM Seam Tape is used for joining two panels of SealEco EPDM together. The product is durable and flexible and provides immediate adhesion when in contact with the membrane.

EPDM Seam Tape should always be used in conjunction with Single Ply Primer.



### Technical data

<b>Base:</b>	Synthetic Rubber
<b>Colour:</b>	Black
<b>Thickness:</b>	0.9 mm
<b>Shelf life:</b>	24 months in a well ventilated and dry storage place at temperatures in between +5°C and 30°C.

### Packaging

Width (mm)	Roll length (m)	Rolls/case (pcs)	Weight/case (kg)	Cases/pallet (pcs)
76	30.48	4	9.5	56

Availability depending on country. Please contact your local supplier for more information.

### Directions for use

The EPDM membranes to be connected should be clean, dry and free from creases or tension. If necessary, the EPDM membrane can be cleaned with Cleaning Wash 9700 before joining. Position the membranes with an overlap of 80 mm. Mark the position of the Seam Tape. It is important that the tape is visible outside the overlap for at least 5-15 mm. Apply Single Ply Primer on the entire seam area, according to the instructions. Wait until Single Ply Primer has flashed off. Do not leave exposed for longer than 20 minutes (at 20°C, 50% RH).

Install the Seam Tape with the release film facing upwards. Roll across the seam with a 40 mm silicone roller without enclosing any air. Close the overlap and remove the release foil by pulling it away at a 45° angle as shown in the next figures. Keep the release foil low to the roof surface to reduce air pockets. Roll the seam with a 40 mm silicone pressure roller. First across the seam and afterwards in the length of the seam.

Seam Tape shall not be installed in temperatures below +5°C and above 30°C; during rain, mist or where there is a risk of condensation or strong winds. When applied between +5°C and 15°C SealEco recommends storing the Seam Tape at room temperatures prior to use.

Consult our installation manuals for more information.

### Note

Read the safety data sheet (MSDS) before usage.

### Disclaimer

Information contained in this data sheet is up-to-date and correct as at the time of issue. For latest version please always check [www.sealeco.com](http://www.sealeco.com).